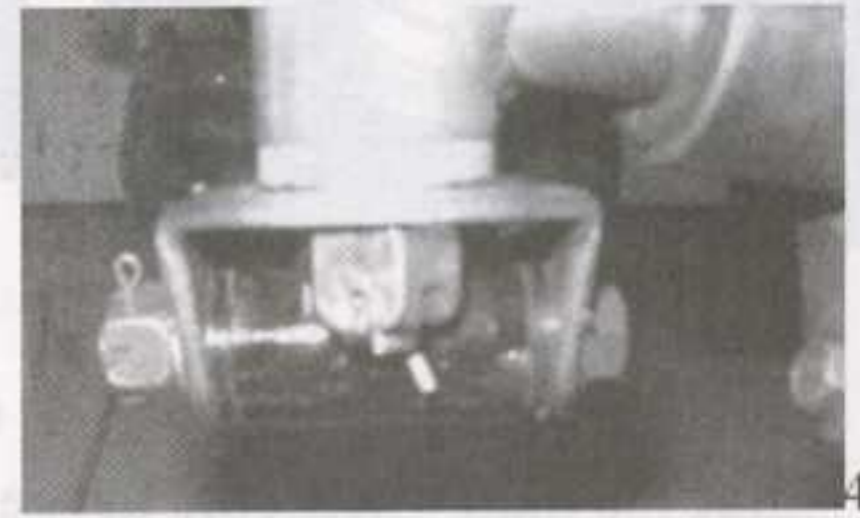
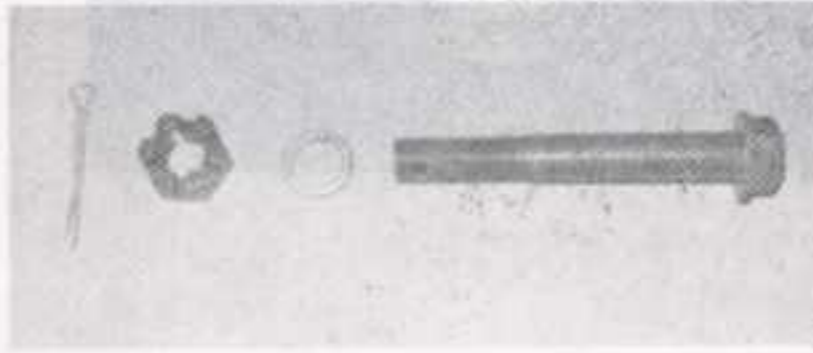
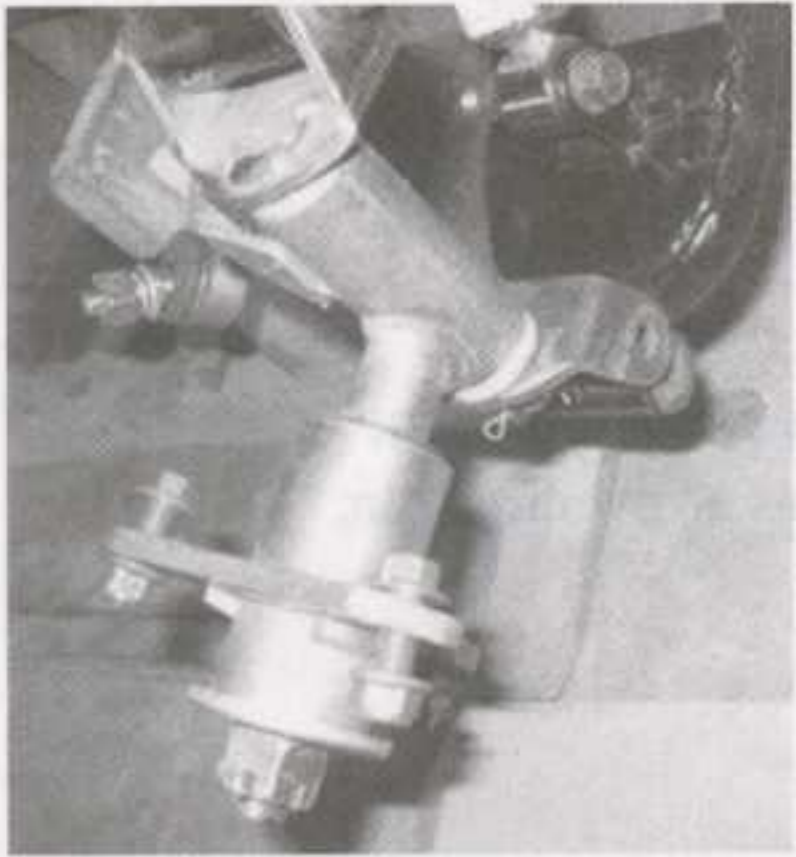


# Assemble Manual

ITEM NO.: ATV-68Q

## PART ONE — ASSEMBLE TRIFURCATE FIXING SHAFT



1. The trifurcate fixing shaft are fixed on the lower swing arms;
2. The uninstalled split pin, lock nut, plane washer, hex flange bolt;
3. Secure the trifurcate shaft with hex flange bolt and lock nut;
4. Use the split pin to fix the lock nut.

## PART TWO — ASSEMBLE TURNING SHAFT



1. The turning shaft are fixed on the trifurcate shaft;
2. Secure the turning shaft with lock nut;
3. Use the split pin to fix the lock nut.

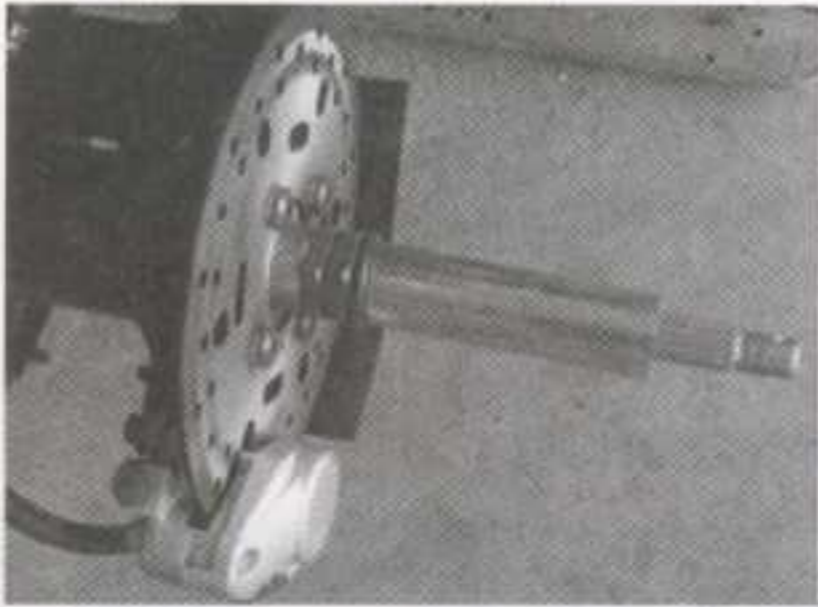
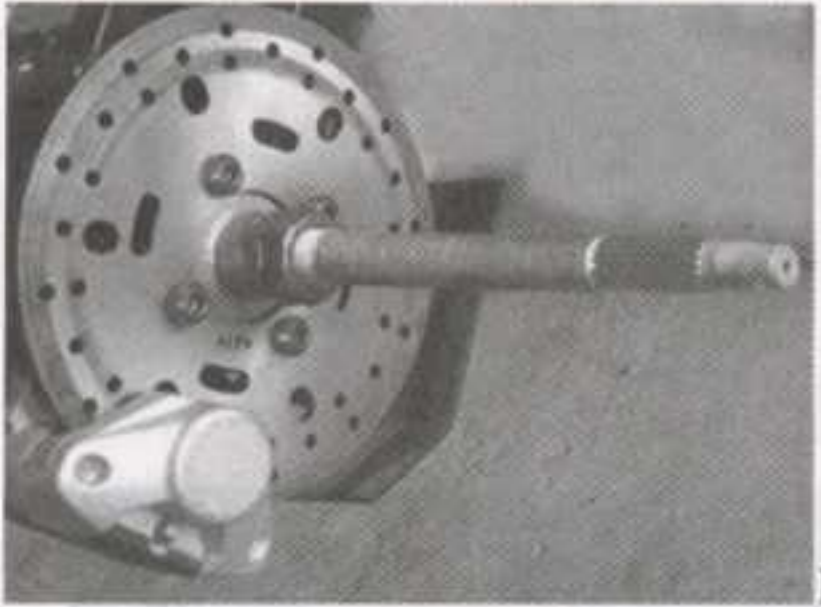
## PART THREE — ASSEMBLE LEFT & RIGHT FRONT WHEEL





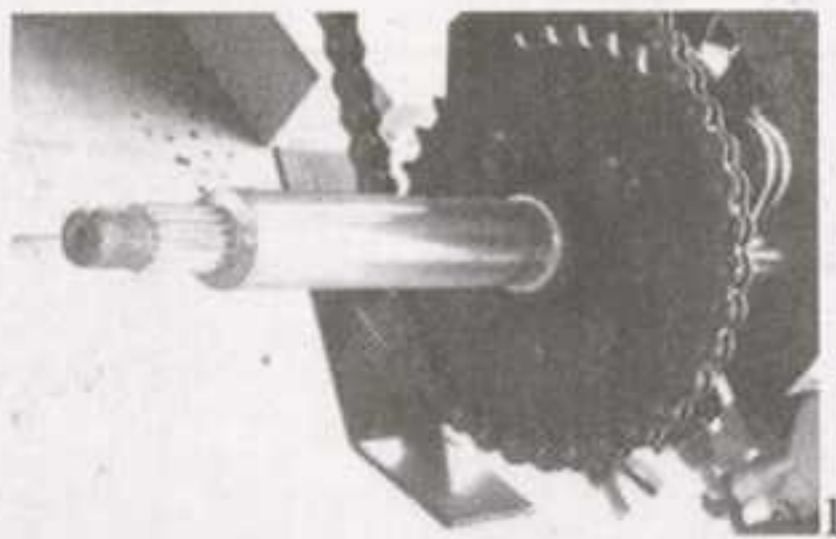
1. Loose the nuts and bolts;
2. Slide the left wheel onto flange, the pattern of tire should be adjusted as arrow direction;
3. Slide the right wheel onto flange, the pattern of tire should be adjusted as arrow direction;
4. Secure the wheel with nuts and bolts;
5. Put the dustproof on the flange washer.

#### **PART FOUR — ASSEMBLE RIGHT REAR WHEEL**



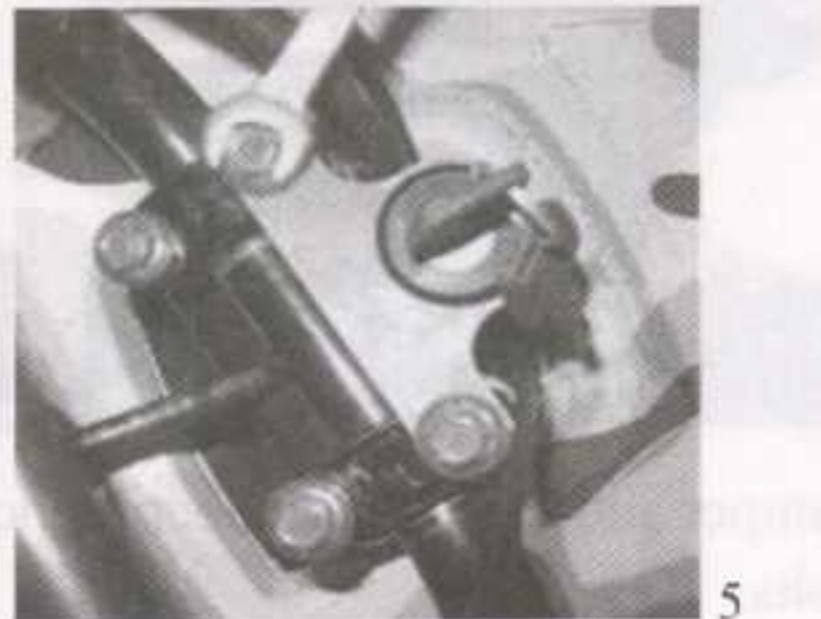
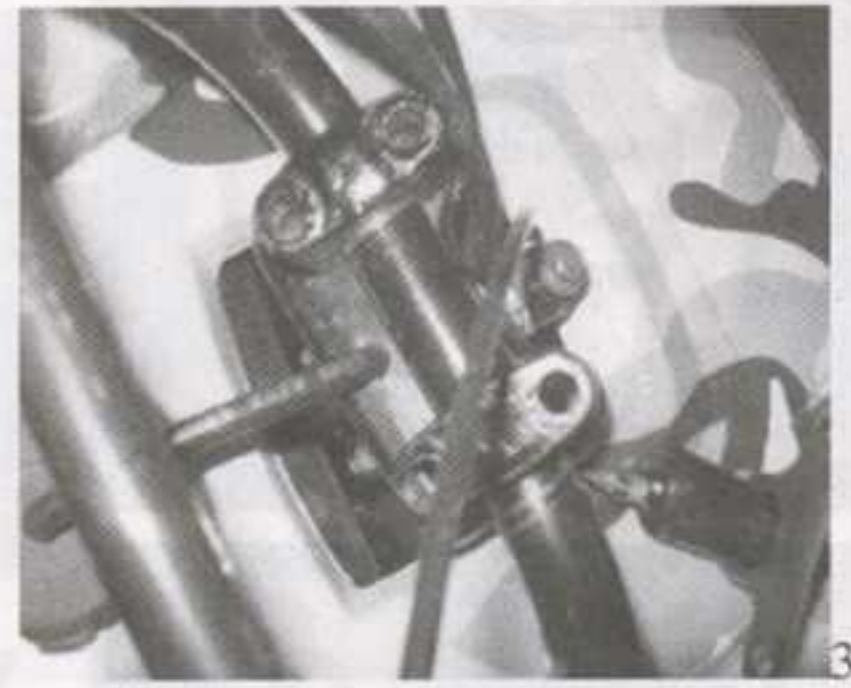
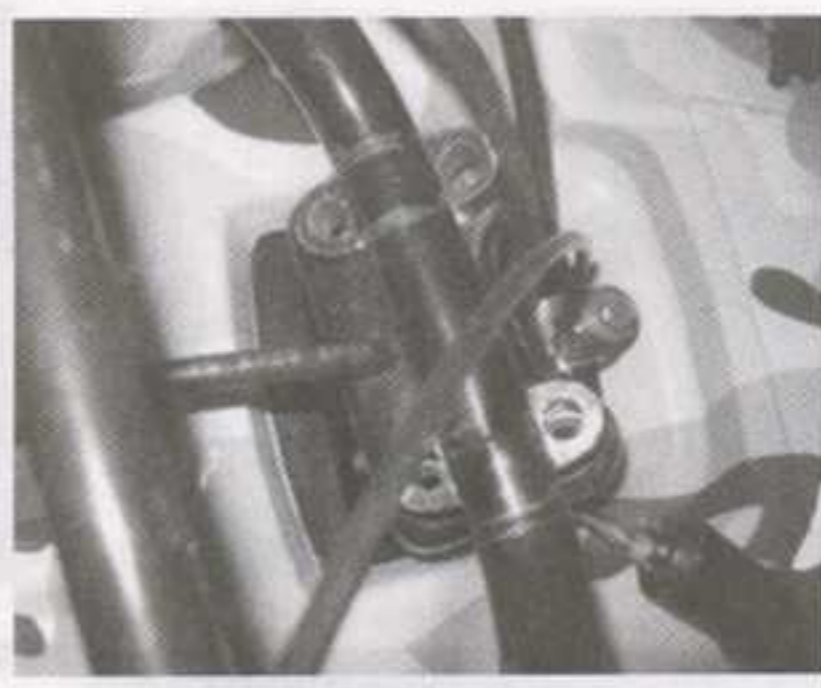
1. The right of rear axes;
2. Put the O-shape ring and the spacer onto the right of axes;
3. Slide the right wheel onto the right of axes, the pattern of tire should be adjusted as arrow direction;
4. Put the flange washer onto the rear axes, secure the wheel with lock nuts
5. Use the split pin to fix the lock nut;
6. Put the dustproof on the flange washer.

## PART FIVE — ASSEMBLE LEFT REAR WHEEL



1. The left of rear axes;
2. Slide the left wheel onto the left of axles, the pattern of tire should be adjusted as arrow direction;
3. Put the flange washer onto the rear axes, secure the wheel with lock nuts
4. Use the split pin to fix the lock nut;
5. Put the dustproof on the flange washer.

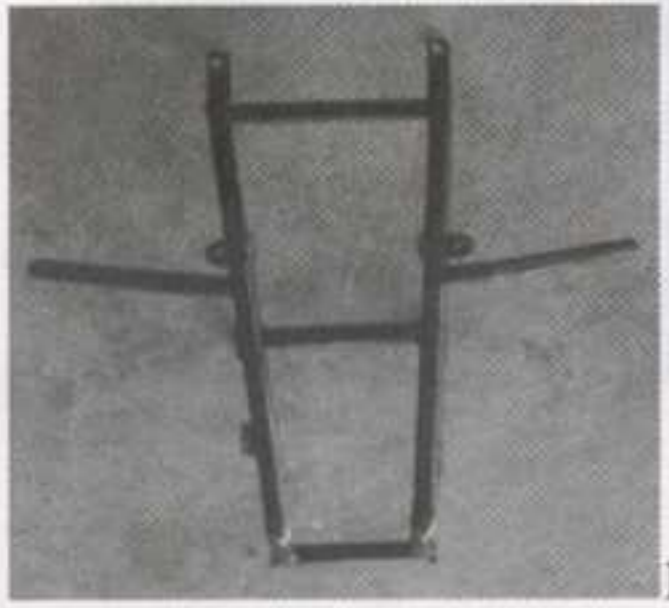
## PART SIX — ASSEMBLE STEERING HANDLE BAR



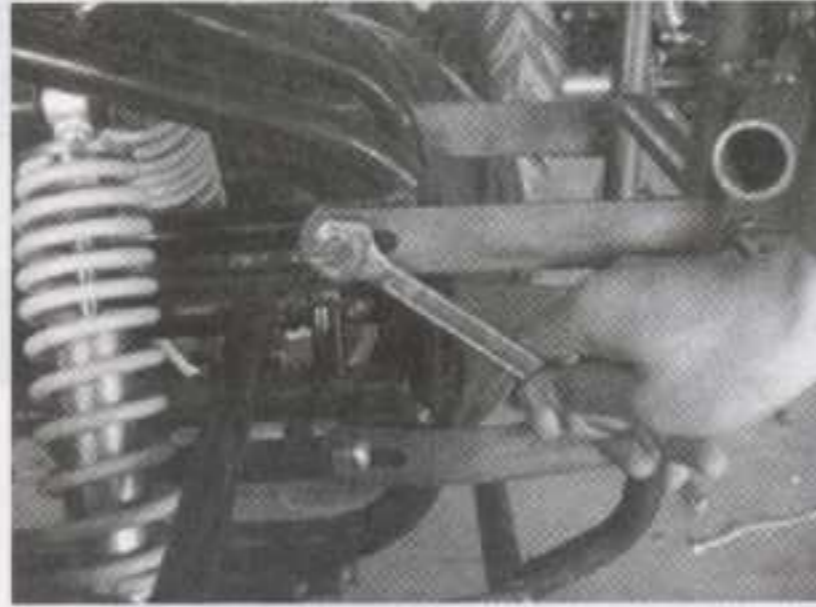
1. Every item is dismantled;
2. Place the lower holders ;
3. Put up the steering handle bar and place the pattern part in the middle, place the upper holders;

4. Place the bracket for fixing the key switch on the upper holders;
5. Fasten the bolts.

### PART SEVEN — ASSEMBLE FRONT BUMPER



1



2



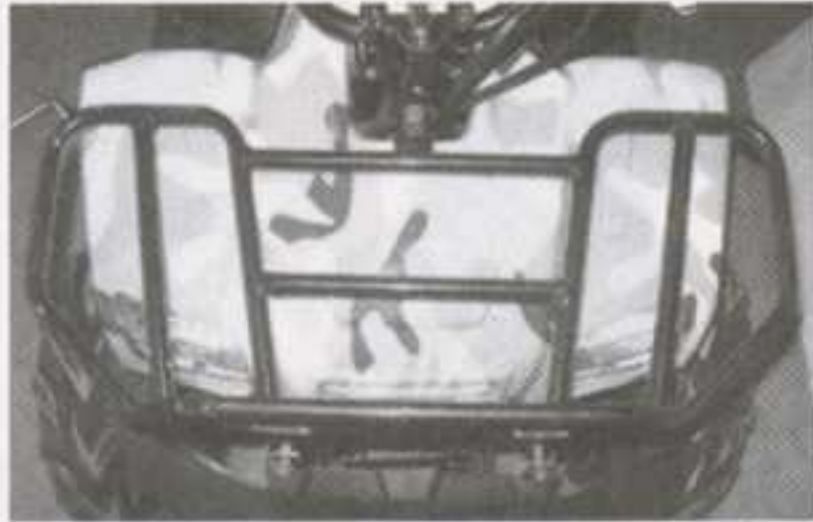
3



4

1. The front bumper;
2. Put the bumper onto the front of main frame and fix it with nuts and bolts;
- 3&4. Secure the decorative board with nuts and bolts.

### PART EIGHT — ASSEMBLE FRONT & REAR SHELF



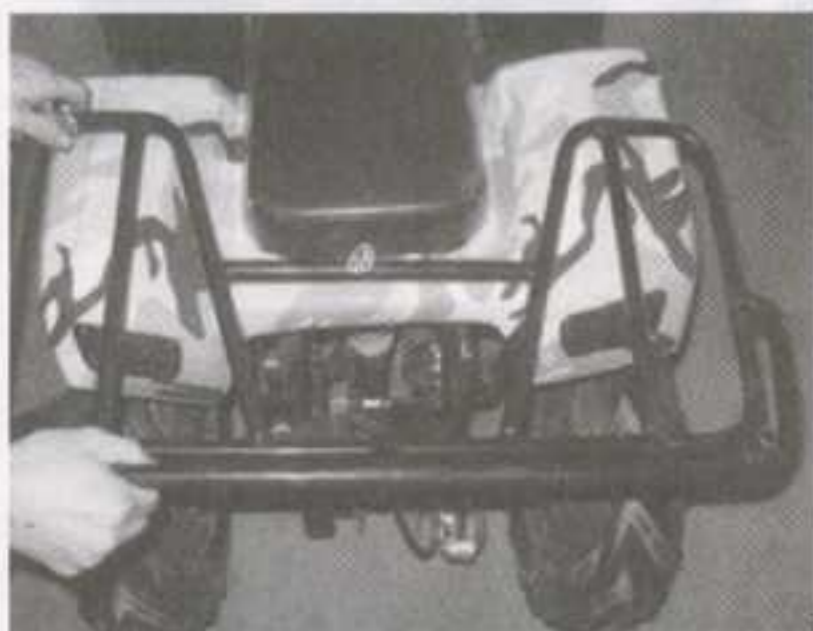
1



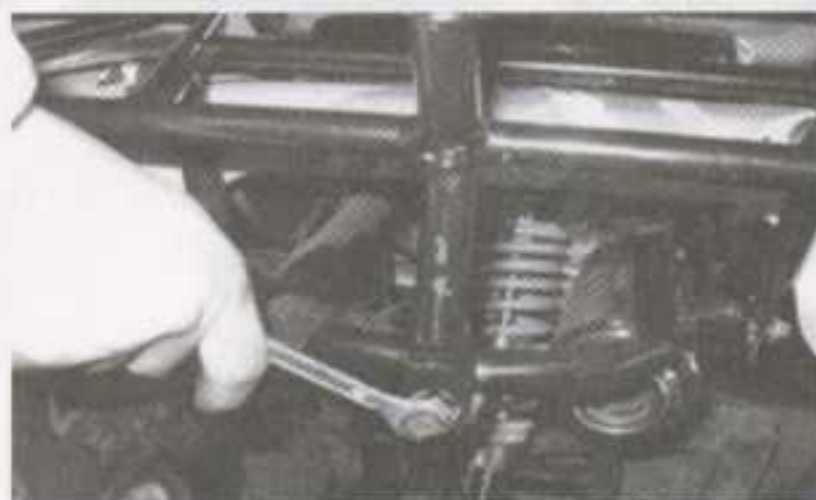
2



3



4



5



6

1. Put the front shelf onto the top of bumper and the front of steering pole;
- 2&3. Secure the shelf with nuts and bolts;
4. Put the rear shelf onto the rear main frame;
- 5&6. Secure the shelf with nuts and bolts.